



Dart Aerospace Ltd.
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D4035-043
Job Sheet 181192



Part No: D4035-043

Job Qty: 5 ea

split 181899

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Large Fab-6		<i>2018-08-13</i>
100	Large Fab	5 pcs	8/3/18	8/3/18	0.00	3.80	Large Fab 1		<i>2018-08-13</i>
110	QC	5 pcs	8/3/18	8/3/18	0.00	0.00	QC10		
120	QC	5 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
130	Packaging	5 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	5 Ea	8/3/18	8/3/18	0.00	0.00	QC21		<i>AUG 1 8 7:13</i>

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035

130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	10 Ea (2 ea)	90-Start up Operation	<i>5098658</i>
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	8.7500 ft (1.75 ea)	90-Start up Operation	<i>5055083</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	10	16	0
	M304TS0.750W.049	9	499	0



Container No: S101663



Part: D4035 - 043

Job No: 181192

Serial No/Batch: S101663

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 8/13/18 10:55 AM dart.gauthier.daniel